

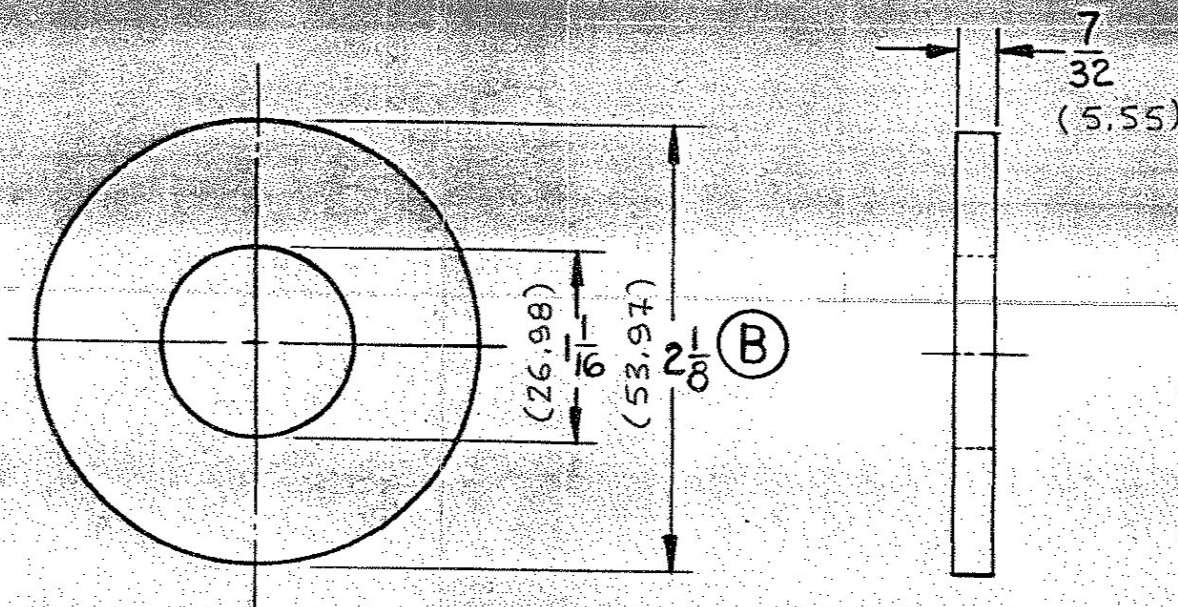
# 8322026

TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.T.-2100.

BREAT ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED HOLES 118° X ONE THR'D DEEP.

SURFACE FINISH SPECS IS IN ACCORDANCE WITH G.M. ENGR. STDS.



(A)  
NOTE:  
ASTM A-325  
QUENCH & TEMPER  
TO ROCK "C" 38-45

38-45 HRC ye  
seilmeshtilecektir.

MUST BE FLAT WITHIN .010  
TOTAL INDICATOR READING

(A1)

St 37

|        |         |
|--------|---------|
| Yer No | Sıra No |
|        | 15683   |

RECORDED

|               |  |           |  |                         |  |         |  |      |  |                    |  |                            |  |                            |  |                             |  |
|---------------|--|-----------|--|-------------------------|--|---------|--|------|--|--------------------|--|----------------------------|--|----------------------------|--|-----------------------------|--|
|               |  |           |  |                         |  |         |  |      |  | MATERIAL           |  | NAME OF PART               |  | PART NO.                   |  | IT. NO.                     |  |
|               |  |           |  |                         |  |         |  |      |  | SEE NOTE           |  | ELECTRO-MOTIVE DIVISION    |  | GENERAL MOTORS CORPORATION |  | LA GRANGE, ILLINOIS, U.S.A. |  |
|               |  |           |  |                         |  |         |  |      |  | DR. <i>J. Voss</i> |  | DATE 5-9-62                |  |                            |  |                             |  |
|               |  |           |  |                         |  |         |  |      |  | CK. <i>C.L.</i>    |  | 5-9-62                     |  |                            |  |                             |  |
| 95803         |  | B         |  | WAS 2 1/2.              |  | 13FE79  |  | RGH  |  | 14.4               |  | SUP. <i>C.L.</i>           |  | 5-9-62                     |  | WASHER - SPECIAL            |  |
| 24806         |  | A1        |  | HARDNESS RC40-50 REM.   |  |         |  |      |  |                    |  | WELD. <i>C.L.</i>          |  | 5-9-62                     |  |                             |  |
|               |  | A         |  | MAT'L. WAS SAE 1060 STL |  | 9-11-69 |  | Voss |  | <i>W. J. R.</i>    |  | MOD. ENGR. <i>W. J. R.</i> |  | 5-9-62                     |  |                             |  |
| R.F.C. NO.    |  | REV. LET. |  | REVISION                |  | DATE    |  | BY   |  | CK.                |  | APVD.                      |  | DATE OF PRINT              |  | PART NO.                    |  |
| FIRST USED ON |  |           |  | GP-30                   |  |         |  |      |  |                    |  |                            |  |                            |  | 8322026                     |  |